LYON, France – March 25, 2019: Without doubt, 5G has arrived and various key smartphone OEMs have already announced products that will support 5G cellular and connectivity. It is clear for everyone that 5G will totally redefine how the RF\(^1\) front-end interacts in-between the network and the modem. The new RF bands\(^2\) pose so big challenges for the industry. The megatrends are today directly impacting the semiconductor and the advanced packaging industries and 5G is of course part of them.

“5G will bring more packaging business for OSATs\(^3\),” asserts Santosh Kumar, Principal Analyst and Director Packaging, Assembly & Substrates, Yole Korea.

Yole Développement (Yole) and System Plus Consulting, pursue their investigation towards the advanced packaging world and especially highlight today the ones focused on RF applications for cellphones. Under the dynamic context related to the 5G revolution, the leading advanced packaging companies are strongly investing to propose impressive technologies: “From a technology viewpoint, base stations to smartphones, protocols to hardware, semiconductor devices and packaging, 5G requires disruptive innovations and not incremental ones as it was mostly the case in the past,” explains Santosh Kumar from Yole.

This month, both partners release three dedicated reports dedicated to the RF SiP\(^4\) technologies. With both analyses, Yole and System Plus Consulting would like to give a broad understanding of the industry evolution, the innovative technologies and the strategy of each players.

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\(^1\) RF: Radio frequency

\(^2\) Sub-6 GHz and mm-wave, as defined in 3GPP release 15

\(^3\) OSAT : Outsourced Semiconductor Assembly and Test

\(^4\) SiP : System-in-Package
The “Advanced RF System-in-Package for Cellphones” is a comprehensive review of the SiP market for various RF front-end modules in the mobile business. Market figures, technology trends, competitive landscape and more are part of this analysis.

In addition, System Plus Consulting proposes two case studies to point out the technology choices made by the leading players and the benefits of each of them, with: “Broadcom AFEM-8092 System-in-Package in the Apple iPhone Xs/Xr Series” and “The Advanced packaging technology in the Apple Watch Series 4’s System-in-Package”.

Based on a real synergy between their expertise, the companies offer an exhaustive comprehension of SiP solutions for the RF applications.

Typical RF front-end components in smartphones include various switches, filters, amplifiers and the antennas themselves. SiP technology is more and more selected by the leading companies to answer to the market needs such as the implementation of an increasing number of bands and the development of circuitry in ever smaller surfaces. Therefore its added-value is its ability to gather many ICs, package assembly and test technologies on a same surface. At the end, companies create highly integrated products with optimized cost, size and performance.

The RF SiP packaging market can be divided into two segments:

- The 1st-level packaging of various RF components like filters, switches, and amplifiers at die/wafer level which includes RDL, TSV, and/or bumping steps
- The 2nd-level SiP packaging, which is performed at the SMT level: under this segment, various components are assembled on SiP substrate along with passives.

In 2018, the total RF front-end module SiP market (including 1st and 2nd levels) was US$3.3 billion. Five years later, in 2023, it is expected to grow at an 11.3% CAGR, reaching US$5.3 billion.

By 2023, the RF front-end SiP market for cellular and connectivity will constitute 82% and 18% of the total SiP market, respectively. By cellular air standards, front-end modules supporting 5G Sub-6GHz and mmWave

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5 Sub-6GHz and mmWave
will account for 28% of the total RF SiP market in 2023. High-end smartphone contributes 43% RF front-end modules SiP assembly market, followed by low-end smartphone (35%) and luxury smartphone (13%).

The RF front-end SiP supply chain for 4G is led by a few IDMs like Qorvo, Broadcom (Avago), Skyworks Solutions, and Murata, which outsource part of SiP assembly to OSATs. Qualcomm emerged as a serious RF front-end player for 5G solutions, especially 5G mmWave, with multiple wins at various mobile OEMs. And the leading company is expected to maintain its dominance in the future. In fact, Qualcomm along with Samsung are the only players that provide complete solutions for 5G, including modem, antenna module, and application processors. Qualcomm, being fabless, outsources all of its SiP assembly, which results in more business opportunities for OSATs. Also, IDMs are focusing more on RF front-end solutions for 5G sub-6Ghz, which also require packaging innovations like closer placement of components, double-sided mounting, conformal/compartmental shielding, high accuracy and high-speed SMT, etc. This requires investment in new tools & processes. Yole and System Plus Consulting analysts believe the burden of high investment in assembly technology will motivate firms to outsource more to OSATs.

The leading smartphones manufacturer Apple, is also part of the SiP playground. Indeed, for the second year, within its new versions of the iPhone, the Xs, Xs max and Xr models, Apple has decided to adopt innovative RF technologies, with the latest and most advanced filter and packaging technology proposed by Broadcom. “Apple’s front-end module is the first to include a flip-chip GaAs-based power amplifier and advanced EMI shielding, allowing frequency band sharing in the same SiP platform”, details Stephane Elisabeth, PhD, Expert Cost Analyst, RF, Sensors and Advanced Packaging at System Plus Consulting. The reverse engineering company, under its RF SiP from Apple proposes a complete review of the FEM SiP, including a detailed analysis of the matching IC, the filtering dies, the internal and external EMI shielding and the Power Amplifier. In addition, System Plus

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4 EMI: Electro-Magnetic Interference
Consulting is offering a detailed analysis of the Apple Watch S4 SiP, featuring die analyses, packaging processes and cross-sections. “This chip contains at least four innovative packaging technology from different OSATs player,” explains Stephane Elisabeth from System Plus Consulting. “In the RF applications, our report features analysis of the conformal compartmental shielding from ASE, and the double Side BGA from Amkor.” It also includes a relevant comparison between TSMC’s inFO technology since the A9, a cost estimation of a single side RF FEM SiP and a double-side BGA, as well as a detailed comparison with the non-cellular version of the S4 SiP.

Yole and System Plus Consulting will pursue their collaboration to propose smart technology and market analyses all year long. Next month in China, Yole Group of Companies and its partner NCAP China propose a valuable program of conferences during 2 days welcoming the leaders of the semiconductor industry. This event Advanced Packaging & System Integration Technology Symposium, will take place in Shanghai, China, on April 22 & 23, prior NEPCON China. With a strong focus on the applications side, including the 5G revolution, Yole, System Plus Consulting, NCAP China and invited speakers including Besi, Kulicke & Soffa, Unisoc and more will share their vision of the industry evolution and analyse the technical challenges. To discover the full agenda and register, go to Advanced Packaging & System Integration Technology Symposium – 2019.

More information about the Symposium, please contact: Camille Veyrier (veyrier@yole.fr)
ABOUT THE REPORTS:

- **Advanced RF System-in-Package for Cellphones 2019**

  *5G is pushing innovation for RF front-end SiP*- Produced by Yole Développement

  **Companies cited in the report:**
  Amkor (J-Devices, Nanium), Acco, Apple, ASE Group, AT&T, Avago Technologies, Broadcom, Cavendish Kinetics, Cisco, Deca Technologies, Ericsson, GLOBALFOUNDRIES, Google and more …

- **Advanced packaging technology in the Apple Watch Series 4’s System-in-Package**

  *Four major packaging technologies: ASE’s SiP, SPIL’s Double Side Molding, TSMC’s inFO-ePoP, Skyworks’ Double Side BGA*

  – Produced by System Plus Consulting

  The report will include a complete analysis of the SiP, featuring die analyses, packaging processes and cross-sections. It will also include, first, a comparison between TSMC’s inFO technology since the A9, a cost estimation of a single side RF FEM SiP and a double-side BGA, and second, a comparison with the non-cellular version of the S4 SiP…

- **Broadcom AFEM-8092 System-in-Package in the Apple iPhone Xs/Xr Series**

  *Second generation of mid/high band Front-End module with advanced and innovative packaging.* – Produced by System Plus Consulting

  The report contains a complete analysis of the FEM SiP, including a detailed analysis of the matching IC, the filtering dies, the internal and external EMI shielding and the Power Amplifier. The report also features a cost analysis and a price estimation of the component. Finally, it also integrates a comparison with the AFEM-8072, Mid/High band LTE FEMs in the Apple iPhone X, model numbers A1865 and A1902 …

About the authors:

**Santosh Kumar** is currently working as Principal Analyst and Director Packaging, Assembly & Substrates, Yole Korea. He is involved in the market, technology and strategic analysis of the microelectronic assembly and packaging technologies. His main interest areas are advanced IC packaging technology including equipment & materials. He is the author of several reports on fan-out / fanin WLP, flip chip, and 3D/2.5D packaging. He received the bachelor and master degree in engineering from the Indian Institute of Technology (IIT), Roorkee and University of Seoul respectively. He has published more than 40 papers in peer reviewed journals and has obtained 2 patents. He has presented and given talks at numerous conferences and technical symposiums related to advanced microelectronics packaging.

**Stéphane Elisabeth**, PhD has joined System Plus Consulting’s team in 2016. Stéphane is Expert Cost Analyst in RF, Sensors and Advanced Packaging. He has a deep knowledge of materials characterizations and electronics systems. He holds an Engineering Degree in Electronics and Numerical Technology, and a PhD in Materials for Microelectronics.

**Yvon Le Goff** has joined System Plus Consulting in 2011, in order to setup the laboratory of System Plus Consulting. He previously worked during 25 years in Atmel Nantes Technological Analysis Laboratory as fab support in physical analysis, and 3 years at Hirex Engineering in Toulouse, in a DPA lab.

ABOUT YOLE GROUP OF COMPANIES

**System Plus Consulting** specializes in the cost analysis of electronics, from semiconductor devices to electronic systems. Created more than 20 years ago, System Plus Consulting has developed a complete range of services, costing tools and reports to deliver in-depth production cost studies and estimate the objective selling price of a product.

System Plus Consulting engineers are experts in Integrated Circuits - Power Devices & Modules - MEMS & Sensors - Photonics – LED - Imaging – Display - Packaging - Electronic Boards & Systems. Through hundreds of analyses performed each year, System Plus Consulting offers deep added-value reports to help its customers understand their production processes and determine production costs. Based on System Plus Consulting’s results, manufacturers are able to compare their production costs to those of competitors. System Plus
Consulting is a sister company of Yole Développement. More info on www.systemplus.fr and on LinkedIn and Twitter.

Founded in 1998, Yole Développement has grown to become a group of companies providing marketing, technology and strategy consulting, media and corporate finance services, reverse engineering and reverse costing services and well as IP and patent analysis. With a strong focus on emerging applications using silicon and/or micro manufacturing, the Yole group of companies has expanded to include more than 80 collaborators worldwide covering MEMS and image sensors, Compound Semiconductors, RF Electronics, Solid-state lighting, Displays, software, Optoelectronics, Microfluidics & Medical, Advanced Packaging, Manufacturing, Nanomaterials, Power Electronics and Batteries & Energy Management.

The “More than Moore” market research, technology and strategy consulting company Yole Développement, along with its partners System Plus Consulting, PISEO and KnowMake, support industrial companies, investors and R&D organizations worldwide to help them understand markets and follow technology trends to grow their business. For more information, visit www.yole.fr and follow Yole on LinkedIn and Twitter.

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